## **MSU-EM Micro Soldering Unit**

The MSU is a plug-in system for the MM<sub>3</sub>A-EM that adds a miniturized soldering iron to your experimental setup. The plug-in provides a solution for heating a small tip. The unit has an integrated heating and sensing system in order to maintain

## **Applications**

- Micro Soldering
- Localized Heating



## **Technical specifications**

- Temperature range at air: RT 100°C
- Temperature range in vacuum: RT 200°C
- Controller's temperature resolution: 1°C
- Controller's temperature stability: 1°C
- Sensor's long term stability:
  Better than 0.05% at 200°C after 1000 h
- Sensor's absolute temperature accuracy: 0.5%
- Heating-up time from room temperature:
  15s to 100°C, 60s to 200°C
  (in vacuum, depending on vacuum level)
- Cooling-down time from 200°C:
  150 s to 100°C, 450 s to 45°C
  (in vacuum, depending on vacuum level)
- Pressure range: 1E-7 mbar to 1200 mbar

the temperature set using the included Temperature Control System. The Micro Soldering Unit can be fitted with custom tips that have a shaft diameter of 0.5 mm.

Your existing MM3A-EM micromanipulator system can be quickly and easily upgraded for use with the MSU-EM.

## Further information

- Contact us at info@kleindiek.com
- Find your local agent at www.kleindiek.com



